



AO419B

<i>Austin Gipsy G4 Parts Cross Reference</i>	<i>Version 10</i>				<a href="http://www.BritishCarBreakfastClub.com">www.BritishCarBreakfastClub.com</a>	
<b>Part</b>	<b>BMC #</b>	<b>Other #</b>	<b>Plate</b>	<b>Item</b>	<b>Also Fits</b>	<b>Vendor</b>
Cylinder head assembly-with guides and valves	58G413		C	--	None found	None found
Cylinder head and valve guide assembly	58G447		C	1		
Plug for oil hole	2K1345		C	2	BMC Mini, Midget, Sprite (Note: 6.5mm diam.)	<a href="https://www.minimania.com/part/2K1345/Plug-Oil-Release-Valve-Passage-Sprite-Mg-Midget-Mini-Morris-Minor">https://www.minimania.com/part/2K1345/Plug-Oil-Release-Valve-Passage-Sprite-Mg-Midget-Mini-Morris-Minor</a>
Plug-core	8GS07	EN7050	C	3	AH BN4-BJ8, Austin 1800	<a href="http://www.ahead4healeys.co.uk">www.ahead4healeys.co.uk</a>
Guide-inlet valve	1B1807	021-023	C	4	AH BN1-BN2	<a href="http://www.ahead4healeys.co.uk">www.ahead4healeys.co.uk</a>
Guide-exhaust valve	1B1808	021-025	C	5	AH BN1-BN2	<a href="http://www.ahead4healeys.co.uk">www.ahead4healeys.co.uk</a>
Stud-for rocker bracket (short)	2K6349	328-815	C	6	AH BN1-BN2	<a href="http://www.ahead4healeys.co.uk">www.ahead4healeys.co.uk</a>
Stud-for rocker bracket (long)	6K776	328-825	C	7	AH BN1-BN2	<a href="http://www.ahead4healeys.co.uk">www.ahead4healeys.co.uk</a>
Stud- manifold to cylinder head (short)	2K3494	328-775	C	8	AH BN1-BN2	<a href="http://www.ahead4healeys.co.uk">www.ahead4healeys.co.uk</a>
Stud-manifold to cylinder head (long)	2K3496	328-805	C	9	AH BN1-BN2	<a href="http://www.ahead4healeys.co.uk">www.ahead4healeys.co.uk</a>
Stud for water outlet elbow	2K3453	BM33	C	10	Austin 7	None found
Stud-valve rocker cover and engine sling bracket to	6K514		C	11	None found	None found
Valve-inlet	1B1805		C	12	FX3/4 Petrol Taxi	<a href="http://www.kipmotor.com">www.kipmotor.com</a>
Valve-exhaust	1B1806		C	13	FX3/4 Petrol Taxi	<a href="http://www.kipmotor.com">www.kipmotor.com</a>
Spring for valve	1B2814		C	14	FX3/4 Petrol Taxi	<a href="http://www.kipmotor.com">www.kipmotor.com</a>
Cup for valve spring	11B263		C	15	None found - May be included with Kip Motors Spring Kit, #1B2814	None found
Packing ring-valve	AEK113		C	16	Triumph TR2-TR4A, TR6, MGB, AH 3000 (Series BN7 and BT7)	<a href="http://www.ahead4healeys.co.uk">www.ahead4healeys.co.uk</a>
Collar- valve spring (bottom)	1B1811		C	17	None found - May be included with Kip Motors Spring Kit, #1B2814	None found
Cotter-valve	1K800	460-210	C	18	Tractors: Nuffield 4/25, Leyland 154, Thornycroft 90, AH BN4-BJ8, FX3/4 Taxi, MGB, AH 3000 (Series BN7 and BT7)	<a href="https://www.charnleys.com/part/leyland-light/1k800/valve-collet">https://www.charnleys.com/part/leyland-light/1k800/valve-collet</a>
Circlip for cotter	1K372	326-120	C	19	Austin 1800, AH BN4-BJ8, FX 3/4 Taxi	<a href="http://www.ahead4healeys.co.uk">www.ahead4healeys.co.uk</a>
Plug for heater tap boss	2K4996	2K6164	C	20	Thornycroft 154 Marine Engine, AH BN1 (diff. fill plug),	None found
Washer for plug (fibre)	2K5629	324-065	C	21	AH Sprite (all with A-Series Engines)	<a href="http://www.Mossmotors.com">www.Mossmotors.com</a>
Joint washer-cylinder head	11B321		C	22	FX3/4 Petrol Taxi	<a href="http://www.kipmotor.com">www.kipmotor.com</a>
Nut for cylinder head stud	2K6995	310-840	C	23	AH BN1-BN2, FX3/4 Taxi	<a href="http://www.ahead4healeys.co.uk">www.ahead4healeys.co.uk</a>
Washer for nuts	PWN107		C	24	7/16" Std. plain flat washer	

SERVICE PARTS LIST

GIPSY

DESCRIPTION	Commencing E.110		Qty. per Vehicle		Unit of issue	Type of Vehicle	MODIFICATIONS			REMARKS
	Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amendment No.	
<i>Petrol engine—continued</i>										
<b>CYLINDER HEAD, VALVES, GUIDES AND SPRINGS</b>										
Cylinder head assembly—with guides and valves .....	58G413		1	1						
Cylinder head and valve guide assembly .....	58G447	C1	1	1						
Plug for oil hole .....	2K1345	C2	1	1						
Plug—core .....	8G507	C3	4	4						
Guide—inlet valve .....	1B1807	C4	4	4						
Guide—exhaust valve .....	1B1808	C5	4	4						
Stud—for rocker bracket (short) .....	2K6349	C6	4	4						
Stud—for rocker bracket (long) .....	6K776	C7	4	4						
Stud—manifold to cylinder head (short) .....	2K3494	C8	2	2						
Stud—manifold to cylinder head (long) .....	2K3496	C9	4	4						
Stud for water outlet elbow .....	2K3453	C10	3	3						
Stud—valve rocker cover and engine sling bracket to cylinder head .....	6K514	C11	2	2						
Valve—inlet .....	1B1805	C12	4	4						
Valve—exhaust .....	1B1806	C13	4	4						
Spring for valve .....	1B2814	C14	8	8						
Cup for valve spring .....	11B263	C15	8	8						
Packing ring—valve .....	AEK113	C16	8	8						
Collar—valve spring (bottom) .....	1B1811	C17	8	8						
Cotter—valve .....	1K800	C18	16	16						
Circlip for cotter .....	1K372	C19	8	8						
Plug for heater tap boss .....	2K4996	C20	1	1						} Not required ..... with heater
Washer for plug (fibre) .....	2K5629	C21	1	1						
Joint washer—cylinder head .....	11B321	C22	1	1						
Nut for cylinder head stud .....	2K6995	C23	11	11						
Washer for nut .....	PWN107	C24	11	11						