



Part	BMC #	Other #	Plate	Item	Also Fits	Vendor
Connecting Rod and Cap Assembly	1B2921	631-203	B	1	AH BN1-BN2, FX 3/4 Taxi	<a href="http://www.ahead4healeys.co.uk">www.ahead4healeys.co.uk</a>
Bolt for Connecting Rod (pegged)	1K2808	320-975/985	B	2	AH BN1-BN2	<a href="http://www.ahead4healeys.co.uk">www.ahead4healeys.co.uk</a>
Peg for bolt	2K6129		B	3	None found	None found
Nut for bolt	1K2811	310-880	B	4	AH BN1-BN2, FX 3/4 Taxi	<a href="http://www.kipmotors.com">www.kipmotors.com</a>
Washer for Bolt (tab)	AEK126		B	5	None found	None found
Bolt (clamping)-for connecting rod	2K5681	12-541, 320-465	B	6	AH BN1-BN2	<a href="http://www.ahead4healeys.co.uk">www.ahead4healeys.co.uk</a>
Washer for Bolt (spring)	LWN206		B	7	3/8" Std. Plain spring washer	
Bearing for connecting rod - Std.	8G2051	550-040	B	8	AH BN1-BN2, FX 3/4 Taxi	<a href="http://www.kipmotors.com">www.kipmotors.com</a>
Bearing for connecting rod - +.01	8G205110	550-041	B	8	AH BN1-BN2, FX 3/4 Taxi	<a href="http://www.kipmotors.com">www.kipmotors.com</a>
Bearing for connecting rod - +.02	8G205120	021-030	B	8	AH BN1-BN2, FX 3/4 Taxi	<a href="http://www.kipmotors.com">www.kipmotors.com</a>
Bearing for connecting rod - +.03	8G205130	021-031	B	8	AH BN1-BN2, FX 3/4 Taxi	<a href="http://www.kipmotors.com">www.kipmotors.com</a>
Bearing for connecting rod - +.04	8G205140	021-032	B	8	AH BN1-BN2, FX 3/4 Taxi	<a href="http://www.kipmotors.com">www.kipmotors.com</a>
Bearing for connecting rod - +.05	8G205150		B	8	AH BN1-BN2, FX 3/4 Taxi	<a href="http://www.kipmotors.com">www.kipmotors.com</a>
Bearing for connecting rod - +.06	8G205160		B	8	AH BN1-BN2, FX 3/4 Taxi	<a href="http://www.kipmotors.com">www.kipmotors.com</a>
Crankshaft with oil restrictor	11B145		B	9	AH BN1-BN2, FX 3/4 Taxi	<a href="http://www.kipmotors.com">www.kipmotors.com</a>
Restrictor - Oil	1B1033		B	10	AH 3000 (Series BN7 and BT7), AH 100/6 - same as CENG633B?	None found
Bush	1K369	021-360	B	11	AH BN4-BJ8, FX 3/4 Taxi, AH 3000 (Series BN7 and BT7), AH 100/6	<a href="http://www.ahead4healeys.co.uk">www.ahead4healeys.co.uk</a>
Gear - crankshaft	11B231		B	12	AH 100/4	None found
Key for gear	2K5578		B	13	FX 3/4 Taxi, AH 3000 (Series BN7 and BT7), AH 100/6	<a href="http://www.kipmotors.com">www.kipmotors.com</a>
washer (packing) for gear	2K8725		B	14	1967-1969 MGC, AH BN1-BJ8, AH 100/6	<a href="http://www.ahead4healeys.co.uk">www.ahead4healeys.co.uk</a>
Thrower - crankshaft oil	1G838	837-070	B	15	AH BN4-BJ8, 3000 (Series BN7 and BT7), AH 100/6	<a href="http://www.ahead4healeys.co.uk">www.ahead4healeys.co.uk</a>
Camshaft with oil feed nozzles	1B1573		B	16	FX 3/4 Taxi	<a href="http://www.kipmotors.com">www.kipmotors.com</a>
Nozzle - oil feed	1K1441		B	17	None found	None found
Plug	2K6534		B	18	MGA, 3000 (Series BN7 and BT7), AH 100/6	<a href="https://www.moss-europe.co.uk">https://www.moss-europe.co.uk</a>
Plate - camshaft locating	AEC810		B	19	AH BN4 to BJ8	<a href="https://www.bpnorthwest.com">https://www.bpnorthwest.com</a>
Screw - locating plate to cylinder block	AJD6207N	HNS0508	B	20	5/16" x 1" plain UNF hex head screw	
washer for screw (spring)	LWN205		B	21	3/8" Std. Plain spring washer	
Gear and tensioner assembly - camshaft	B3-65	1B1519, 838-020	B	22	AH BN1-BN2	<a href="http://www.ahead4healeys.co.uk">www.ahead4healeys.co.uk</a>
ring - tensioner	8G528	682-070	B	23	AH BN1-BN2	<a href="http://www.ahead4healeys.co.uk">www.ahead4healeys.co.uk</a>
key for gear	WKN606	327-170	B	24	2.6T and 2.8T, 3.4T, 3.8T & TA BMC engined Nuffield tractors, AH BN4-BJ8, Triumph TR2-TR4A, AH 3000 (Series BN7 and BT7), AH 100/6	<a href="https://www.charnleys.com/part/nuffield/wkn606/woodruff-key">https://www.charnleys.com/part/nuffield/wkn606/woodruff-key</a>
nut for camshaft	2K7681		B	25	Thornycroft 154 marine engine (camshaft nut)	None found
washer for nut (locking)	1B1219		B	26	1967-1969 MGC, AH BN1-BJ8, AH 100/6	<a href="http://www.leacyclassics.com/">http://www.leacyclassics.com/</a>
chain - timing	2H4286	DR62, 024-0267, 600-090	B	27	(Timing Chain, dual row 62 link), 1956-1959 Austin Healey 100/6, 1959-1968 Austin Healey 3000, 1971-1974 Toyota Celica, 1971-1974 Toyota Corona, 1969-1972 Toyota Corona MKII, 1970-1974 Toyota pickup, 1968 Triumph TR250, 1969-1976 Triumph TR6	<a href="http://saintgeorgeltd.com/Part-Listings/Timing/TIMING%20CHAINS.html">http://saintgeorgeltd.com/Part-Listings/Timing/TIMING%20CHAINS.html</a>
flywheel and starter ring assembly	1F1526		B	28	None found	None found

gear-ring - starter	1B1714		B	29	AH 3000 (Series BN7 and BT7), 100-6 & 100-4, FX 3/4 Taxi	<a href="http://classicgarage.com">http://classicgarage.com</a>
dowel - flywheel to clutch	1G2984		B	30	1955-1980 MGA/MGB, AH Sprite, AH 100/6	<a href="https://www.mgpartsuk.co.uk">https://www.mgpartsuk.co.uk</a>
Bolt - flywheel to crankshaft	2K6562	ENG437	B	31	AH BN1-BN2	<a href="https://www.ahspares.co.uk/">https://www.ahspares.co.uk/</a>
Nut for bolt	1K56		B	32	None found	None found
Washer for bolt (locking)	2K7552	ENG636	B	33	AH BN4-BJ8	<a href="https://www.ahspares.co.uk/">https://www.ahspares.co.uk/</a>
Tappet	1B1354	ENG460	B	34	AH BN1-BN2, FX 3/4 Taxi	<a href="https://www.ahspares.co.uk/">https://www.ahspares.co.uk/</a>
Pushrod	1B2331	021-395	B	35	AH BN1-BN2, FX 3/4 Taxi	<a href="http://www.ahead4healeys.co.uk">www.ahead4healeys.co.uk</a>

**SERVICE PARTS LIST**

**GIPSY**

DESCRIPTION	Commencing E.110		Qty. per Vehicle		Unit of issue	Type of Vehicle	MODIFICATIONS			REMARKS
	Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amendment No.	
<b>Petrol engine—continued</b>										
<b>CONNECTING RODS AND BEARINGS</b>										
Connecting rod and cap assembly	1B2921	B1	4	4						
Bolt for connecting rod (pegged)	1K2808	B2	8	8						
Peg for bolt	2K6129	B3	8	8						
Nut for bolt	1K2811	B4	8	8						
Washer for bolt (tab)	AEK126	B5	8	8						
Bolt (clamping)—for connecting rod	2K5681	B6	4	4						
Washer for bolt (spring)	LWN206	B7	4	4						
Bearing for connecting rod—standard	8G2051	B8	1	1	set.					
<b>CRANKSHAFT GEAR</b>										
Crankshaft with oil restrictor (R)	11B345	B9	1	1						
Restrictor—oil	1B1033	B10	4	4						
Bush	1K369	B11	1	1						
Gear—crankshaft	11B231	B12	1	1						
Key for gear	2K5578	B13	1	1						
Washer (packing)—for gear	2K8725	B14	A/R	A/R						
Thrower—crankshaft oil	1G838	B15	1	1						
<b>CAMSHAFT GEAR</b>										
Camshaft with oil feed nozzles	1B1573	B16	1	1						
Nozzle—oil feed	1K1441	B17	2	2						
Plug	2K6534	B18	1	1						
Plate—camshaft locating	AEC 810	B19	1	1						
Screw—locating plate to cylinder block	AJD6207N	B20	2	2						Replaces 2K3094
Washer for screw (spring)	LWN205	B21	2	2						
Gear and tensioner assembly—camshaft	B3-65	B22	1	1						
Ring—tensioner	8G528	B23	1	1						
Key for gear	WKN606	B24	1	1						
Nut for camshaft	2K7681	B25	1	1						
Washer for nut (locking)	1B1219	B26	1	1						
Chain—timing	2H4286	B27	1	1						
<b>FLYWHEEL</b>										
Flywheel and starter ring assembly (R)	1F1526	B28	1	1						
Gear-ring—starter	1B1714	B29	1	1						Corr. Was 1K1714
Dowel—flywheel to clutch	1G2984	B30	2	2						
Bolt—flywheel to crankshaft	2K6562	B31	4	4						
Nut for bolt	1K56	B32	4	4						
Washer for bolt (locking)	2K7552	B33	2	2						
<b>TAPPETS AND PUSH RODS</b>										
Tappet	1B1354	B34	8	8						
Push-rod	1B2331	B35	8	8						