



PLATE A

To face page A 2

Part	BMC #	Other #	Plate	Item	Also Fits	Vendor
Stripped Engine Unit (Petrol)	8G279		A	--	None found	None found
Half Engine	58G412		A	--	None found	None found
Block Cylinder	58G411		A	1	None found	None found
Plug - Welch for Cylinder Block	2K8169		A	2	FX3/4 Taxi, AH 100/6 (Series BN6)	www.kipmotor.com
Plug - Welch for Water Gallery (Side)	AEC732	2K8170*	A	3	*FX3/4 Taxi (may be the same)	www.kipmotor.com
Plug - Welch for Water Gallery (Rear)	AEC720	2K8160*	A	4	*FX3/4 Taxi (may be the same)	www.kipmotor.com
Plug for main oil channel (front)	2K6164		A	5	None found	None found
Washer for Plug	6K433		A	6	Multiple	https://rimmerbros.com/Item--i-6K433
Plug for Distributor & oil pump spindle-bore	8G500		A	7	MGA, AH 3000	www.mgspareparts.com.au
Washer for plug	6K432		A	8	AH 3000 (Series BN7 and BT7) gearbox sidecover plug washer	
Restrictor for Camshaft Bearing	1G1165	6K432L	A	9	Land Rover Freelander, 2.0 L SERIES (TCIE) DIESEL	https://rimmerbros.com
Plug for oil cooler boss	2K4993	10M118	A	10	Morris Minor, Austin 1800	https://www.morrisminorspares.com
Washer for Plug	2K4954		A	11	AH 3000 (Series BN7 and BT7), MG TD	
Plug for oil release valve	2K8377		A	12	AH 3000 (Series BN7 and BT7) oil pump plug valve	
Washer for Plug	6K431	B875C	A	13	BMC Farina	https://www.bmcfarina.com/contents/en-uk/p1864_Washer-Relief_Valve.html
Plug for main bearing cap (felt)	11K396		A	14	None Found	https://buyemilitarysurplus.co.uk/austin/11K396-Felt-PlugSeal-LV7AN-2805-99-831-6872
Plug (Taper) for mail oil channe' - rear	8G507	EN7050	A	15	Austin 1800, AH BN4-BJ8	www.ahead4healeys.co.uk
Plug - for oilways and water gallery	2K6650		A	16	AH 3000 (Series BN7 and BT7)	None found
Plug - for core hole (cylinder & crankcase)	6K38		A	17	None found	None found
Cap - main bearing - front	NSP		A	18	N/A	N/A
Cap - main bearing - center	NSP		A	19	N/A	N/A
Cap - main bearing - rear	NSP		A	20	N/A	N/A
Joint Washer - rear main bearing cap	1K1515		A	21	Leyland Thorny Croft 154 Marine Engine	https://www.kdtrading.no/
Plug - rear main bearing cap	2K4608		A	22	BMC Mini	http://www.somerfordmini.co.uk/eshop/index.php?main_page=page&id=118
Pipe - drain - rear main bearing cap	1K585		A	23	None found	None found
Stud for main bearing cap	1K2810		A	24	AH BN1 and following	www.britishcarspecialists.com
Nut for stud	1K2812		A	25	AH BN1 and following	www.britishcarspecialists.com
Washer for stud (spring)	LWN209		A	26	9/16" plain spring washer	
Cover for water gallery (front)	1B1038	697-305	A	27	AH BN1 & BN2	www.ahead4healeys.co.uk
Joint Washer for Cover	1B1039		A	28	AH BN1 & BN2, Austin A70, A90 & A16	http://austincounties.org.uk
Stud for front cover	2K3405		A	29	AH 100/4 (Note: BSF threads)	http://www.britishcarspecialists.com
Nut for stud	2K3975		A	30	AH 100/4 (Note: BSF threads)	http://www.britishcarspecialists.com
Washer for stud (spring)	LWN204		A	31	1/4" Std. spring washer	
Stud for cylinder head	51K3483		A	32	FX3/4 Taxi	www.kipmotor.com
cover for cylinder head block (rear)	11B238		A	33	AH 3000 (Series BN7 and BT7)	None found
Joint Washer - for rear cover	11B239		A	34	None found	None found
dowel for rear cover	11K131		A	35	None found	None found
screw for rear cover	6K502		A	36	None found	None found
Bush for distributor driving spindle	1K114		A	37	None found	None found

						https://www.tractorspareparts.co.uk/nt4206-m4-governor-rear-end-assembly-p-2056.html?sesid=812vdik58oe1102bld2kbj1j6
Screw for bush	AJD6154N		A	38	Nuffield M4,M3 Tractor Engine	
washer for screw (spring)	LWN104		A	39	Morris 1/4 Ton & 6 Cwt. Civillian Van/Truck	
Liner for camshaft	8G2214	550-645	A	40	AH BN1 & BN2, FX3/4 Taxi	www.ahead4healeys.co.uk
Stud for petrol pump (long)	2K3451		A	41	None found	None found
Stud for petrol pump (short)	2K3450	EN4504	A	42	AH BN1 & BN2, FX3/4 Taxi	www.ahead4healeys.co.uk
Bearing - main - .01"	8G205810		A	43	AH BN1 & BN2, FX3/4 Taxi	www.kipmotor.com
Bearing - main - .02"	8G205820		A	43	AH BN1 & BN2, FX3/4 Taxi	www.kipmotor.com
Bearing - main - .03"	8G205830		A	43	AH BN1 & BN2, FX3/4 Taxi	www.kipmotor.com
Bearing - main - standard	8G2058		A	43	AH BN1 & BN2, FX3/4 Taxi	www.kipmotor.com
washer - thrust - (upper)	1D943		A	44	AH BN1 & BN2, FX3/4 Taxi	www.kipmotor.com
washer - thrust - (lower)	1D1056	828-010	A	45	AH BN1 & BN2	www.ahead4healeys.co.uk
Stud for water pump	2K6065	EN4745	A	46	AH BN1 & BN2	www.ahead4healeys.co.uk
stud for dynamo bracket	6K440		A	47	None found	None found
screw - oil pump locating	1K120		A	48	AH BN1 & BN2	www.ahead4healeys.co.uk
nut (cap) for screw	1K714		A	49	AH BN1 & BN2	www.ahead4healeys.co.uk
Washer for screw (fibre)	2K6958		A	50	AH BN1 & BN2	http://www.britishcarspecialists.com/store/addToCart.php?ID=416&action=add
Piston Set - Std.	8G681		A	51	FX3/4 Taxi	www.kipmotor.com
Ring Set - .01"	8G68110		A	51	FX3/4 Taxi	www.kipmotor.com
Ring Set - .02"	8G68120		A	51	FX3/4 Taxi	www.kipmotor.com
Ring Set - .03"	8G68130		A	51	FX3/4 Taxi	www.kipmotor.com
Ring Set - .04"	8G68140		A	51	FX3/4 Taxi	www.kipmotor.com
Ring - compression	1B2378		A	52	FX3/4 Taxi	www.kipmotor.com
Ring - compression (taper) 2nd & 3rd Groove	1B2379		A	53	FX3/4 Taxi	www.kipmotor.com
Ring - scraper	1B1341		A	54	FX3/4 Taxi	www.kipmotor.com
Pin - Gudgeon	1B1007		A	55	Austin A70/A90	http://austincounties.org.uk/
Union for pressure pipe	6K22		A	56	AH BN1 & BN2	www.ahead4healeys.co.uk
washer for union (fibre)	2K4954	324-670	A	57	AH Sprite (coolant drain tap), AH BN1-BJ8	www.ahead4healeys.co.uk
washer for union (copper)	6K638	324-626	A	--	MGA, FX3/4 Taxi, AH BN4-BJ8 (drain plug)	www.ahead4healeys.co.uk

SERVICE PARTS LIST

GIPSY

DESCRIPTION	Commencing E.110		Qty. per Vehicle		Unit of issue	Type of Vehicle	MODIFICATIONS			REMARKS
	Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amendment No.	
ENGINE (2.2 LITRE PETROL)										
Stripped engine unit	(R) 8G279		1	1						
Half engine	58G412		1	1						
Block cylinder	58G411	A1	1	1						
Plug—welch for cylinder block	2K8169	A2	5	5						Replaces AEC719
Plug—welch for water gallery (side)	AEC732	A3	1	1						
Plug—welch for water gallery (rear)	AEC720	A4	1	1						
Plug for main oil channel (front)	2K6164	A5	1	1						
Washer for plug (copper)	6K433	A6	1	1						
Plug for distributor and oil pump spindle—bore	8G500	A7	2	2						
Washer for plug	6K432	A8	2	2						
Restrictor for camshaft bearing	1G1165	A9	1	1						
Plug for oil cooler boss	2K4993	A10	1	1						
Washer for plug	2K4954	A11	1	1						
Plug for oil release valve	2K8377	A12	1	1						
Washer for plug (copper)	6K431	A13	1	1						
Plug for main bearing cap (felt)	11K396	A14	4	4						
Plug—(taper) for main oil channel—rear	8G507	A15	1	1						
Plug—for oilways and water gallery	2K6650	A16	7	7						
Plug—for core hole (cylinder and crankcase)	6K38	A17	1	1						
Cap—main bearing—front	N.S.P.	A18	1	1						
Cap—main bearing—centre	N.S.P.	A19	1	1						
Cap—main bearing—rear	N.S.P.	A20	1	1						
Joint washer—rear main bearing cap	1K1515	A21	1	1						
Plug—rear main bearing cap	2K4608	A22	1	1						
Pipe—drain—rear main bearing cap	1K585	A23	1	1						
Stud for main bearing cap	1K2810	A24	6	6						
Nut for stud	1K2812	A25	6	6						
Washer for stud (spring)	LWN209	A26	6	6						
Cover for water gallery (front)	1B1038	A27	1	1						
Joint washer for cover	1B1039	A28	1	1						
Stud for front cover	2K3405	A29	3	3						
Nut for stud	2K3975	A30	3	3						
Washer for stud (spring)	LWN204	A31	3	3						
Stud for cylinder head	51K3483	A32	11	11						
Cover for cylinder block (rear)	11B238	A33	1	1						
Joint washer for rear cover	11B239	A34	1	1						
Dowel for rear cover	11K131	A35	2	2						
Screw for rear cover	6K502	A36	3	3						
Bush for distributor driving spindle	1K114	A37	1	1						
Screw for bush	AJD6154N	A38	1	1						Replaces 2K3046
Washer for screw (spring)	LWN104	A39	1	1						

SERVICE PARTS LIST

GIPSY

DESCRIPTION	Commencing E.110		Qty. per Vehicle		Unit of issue	Type of Vehicle	MODIFICATIONS			REMARKS
	Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amendment No.	
<i>Petrol Engine—continued</i>										
Liner for camshaft	8G2214	A40	1	1	set					
Stud for petrol pump (long)	2K3451	A41	1	1						
Stud for petrol pump (short)	2K3450	A42	2	2						
Bearing—main—standard	8G2058	A43	1	1	set					
Washer—thrust (upper)	1D943	A44	2	2						
Washer—thrust (lower)	1D1056	A45	2	2						
Stud for water pump	2K6065	A46	3	3						
Stud for dynamo bracket	6K440	A47	4	4						
Screw—oil pump locating	1K120	A48	1	1						
Nut (cap) for screw	1K714	A49	1	1						
Washer for screw (fibre)	2K6958	A50	1	1						
Piston assembly	8G681	A51	4	4						
Ring—compression	1B2378	A52	4	4						
Ring—compression (taper) 2nd and 3rd groove	1B2379	A53	8	8						
Ring—scraper	1B1341	A54	4	4						
Pin—gudgeon	1B1007	A55	4	4						
Union for pressure pipe	6K22	A56	1	1						
Washer for union (fibre)	2K4954	A57	1	1						
Washer for union (copper)	6K638		1	1						
									To (E) 2516	
									From (E) 2517	